Qty:

Each

1 Um:

: REPLACEMENT GLARESHIELD KIT

: D412776011

: 05/09/2008

: N/A

: B

· D412-776 REVB

Wednesday, 13/08/2008 10:08:43 AM

User:

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 41185 : 13307 **Estimate Number**

P.O. Number

: 13/08/2008 This Issue

Prsht Rev. : NC

First Issue : // : 41017

Previous Run

Written By

Checked & Approved By

Comment

new issue

S.O. No. :

Type

DD verified by: LL 08-07-14 revB as per dwg DD verified by:ec Est Rev:B

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: DOCUMENT CONTROL

DC 1.0

JLD 08.8.28 Comment: Photocopy bluefile & type labels per PPP D412-776-011

CHG001



PACKAGING 1 2.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

D3690041

3.0

Glareshield Assembly



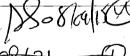
Comment: Qtv.: 1.0000 Each(s)/Unit

Glareshield Assembly

batch: - 13

Total:

1.0000 Each(s)



D3699041 4.0

Support Assembly



1.0000 Each(s)/Unit

Total:

Comment: Qty.: Support Assembly

> B41019 batch:

C408/08/21



D3699042 5.0

Comment: Qtv.:

Total:

Support Assembly

BYIOZO batch:

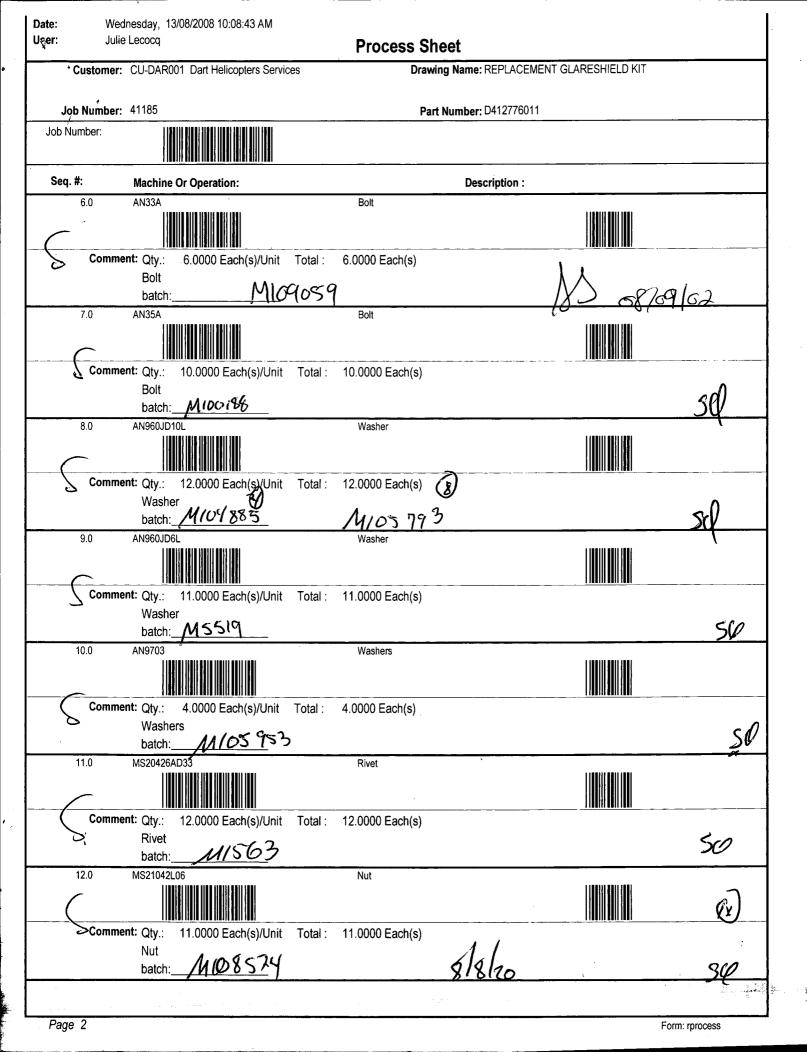
1.0000 Each(s)/Unit

1 Lo8/08/21

Dart Ae	rospace l	Ltd						
W/O:			WC	ORK ORDER CHANGE	ES	•		·····
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NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NCR)		
		Description of NC		Corrective Action Section	n B	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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1			Chief Eng	Chief Eng	Date		
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NOTE: Date & initial all entries



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W/O:			WOR	ORDER CH	ANGES				
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Part No	•	PAR #:	Fault Category	/:	NCF	R: Yes ∮	No DQA:	Date: _	
						QA: N	C Closed:	Date: _	
NCR:			WORK ORDER	NON-CONFO	RMANCE	(NCR)		***************************************
DATE	STEP	Description of NC Section A	Cor Initial	rective Action Action Descrip	Section B	Sign &	Verification Section C	n Approval Chief Eng	Approval QC Inspector

NCR:	•	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Description of NC Corrective Action Section B				Approval	Annewal		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

Date:	Wednesday, 13/0 Julie Lecocq	08/2008 10:08:43 AM			
Uşer:		-	Process Sheet		
• Custo	mer: CU-DAR001	Dart Helicopters Services	Drawing Name: REF	PLACEMENT GLARESHIELD KIT	
Job Nưn	nber: 41185		Part Number: D41	2776011	
Job Number					
Seq. #:	Machine O	r Operation:	Descrip	ion:	
13.0	MS21075L0	8	ANCHOR NUT	118911188111881	
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14.0	MS3520622	B	Screw	118111111111	
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15.0	QC4	7.55	INSPECT 100% KITS FOR COMPLE	TENESS	
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16.0	PACKAGING		PACKAGING RESOURCE #1		
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	ldentify a Location	and pack for shipping as per PPP i	D412-776-011	\mathcal{M}	
	PPP Re			103 08/09/15	(K)
17.0	QC21		FINAL INSPECTION/W/O RELEASE		1 / / /
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Job Completion			l	N 81-6	:
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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		,							

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	
			QA: N/C (Closed:	Date:	

NCR:			WORK ORD	ER NON-CONFORMANO	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
						:		
								~

NOTE: Date & initial all entries

4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description
Х	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT ·
6	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

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